

# Flow Meters and Switches for very Low Flows

KDF for Liquids · KDG for Gases



measuring

monitoring

analysing

# KDF-9/KDG-9







● Flow rates: Water 0.02 - 0.25 ... 10 - 100 l/h Air 2 - 20 ... 300 - 3000 Nl/h

ullet Accuracy:  $\pm 3 \% Q_G = 50 \%$ 

• p<sub>max</sub>: PN 16; t<sub>max</sub>: 100 °C

Connection: ¼" NPT IG or G¼ IG

Material: Stainless steel

Short installation length: 90 mm



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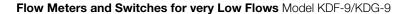
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#### Method of operation

The flow meters and switches for very low flows model KDF-9 and KDG-9 for liquids and air operate on the suspended float principle: that is, the installation position is vertical and the direction of flow is from bottom to top.

The instruments have been designed as simple and thus economical measuring systems. The float is a ball, whereby the indication point is the upper edge of the ball. A needle valve is fitted as standard.

# **Areas of Application** KDF- and KDG versions

KDF-9... for liquids KDG-9... for gases

#### **Technical Details**

Installation position: vertical, flow from bottom

Accuracy:  $\pm 3\% Q_{_{\rm G}} 50$ 

±3,5% of full scale (upstream

pressure controller)

±5% of full scale (downstream

pressure controller)

(within 10-100% of measuring range) acc. VDE/VDI 3515 page 2

Max. pressure: PN16

Process temperature: -20 °C ... +100 °C

-20 °C ... +70 °C with contact

Ambient temperature: -20 °C ... +100 °C

-20 °C ... +70 °C with contact

Protection type: IP65 (EN60529)

Connection: 1/4" NPT; G 1/4 (female backward)

Option: hose nozzle for 8 mm hose

Weight: ca. 0.4 kg

ca. 0.8 kg with controller

#### Materials (in contact with the media)

Fitting: stainless steel 1.4404

Measuring tube: borosilicate glass
Float stop: Hostaflon ET

Float: stainless steel 1.4401/glass

Gasket: FPM, option FFKM
Valve stem: Edelstahl 1.4404

Valve seat: PTFE 25% C (carbon fibre)

Hose nozzle: Polyamide

#### Limit switches (Option)

The flow meters can be fitted with limit switches as an option. These limit switches are ring-type proximity switches. The electrical connection is via a 2 m cable or junction box. The electrical characteristic values for all types are according to DIN 19234 (NAMUR).

Isolation switching amplifiers are necessary to operate these ring-type proximity switches (see Accessories brochure Z2).

The following types are available:

#### Monostable

Are used preferably as Min.- or Max.- contact.

#### **Bistable**

As limit contact used at any position of the measuring tube.

#### Differential pressure controllers (Option)

Differential pressure controllers are suitable for maintaining a constant flow rate of liquid and gaseous products in pipelines.

The differential pressure controller consists of stainless steel with an integrated membrane made of FPM or PTFE and a counterbalance valve of stainless steel.

The membrane of the controller is in balanced condition when the pressure conditions on both sides are equal. The pressure on the incoming side is determined by the medium pressure. The pressure on the output side is determined by the pressure loss of the adjustment valve at the flow meter. During a one-sided pressure change on the incoming or output side, a pressure compensation takes place across the integrated diaphragm valve which holds the setted flow rate constant.

The version to use for gases for constant upstream pressure is "valve up" and for constant downstream pressure "valve down".

For liquids the valve position is without effect on the function of measuring device.

**Important!** The controller can only regulate the pressure fluctuations of inlet or outlet. The pressure condition of the other side has to be stable

Min.- pressure difference between inlet and outlet side: 350 mbar.

Max.- load of membrane at one-side load: 7 bar

Two types are available:

#### Upstream pressure controller (KDF-9/KDG-9 ...E, F)

Upstream pressure controllers hold the flow for gases and liquids constant with variable upstream pressure and constant downstream pressure.

#### Downstream pressure controller (KDF-9/KDG-9...A, B)

Downstream pressure controllers hold the flow of gaseous media constant with variable downstream pressure and constant upstream pressure.

# Flow Meters and Switches for very Low Flows Model KDF-9/KDG-9



# Standard with needle valve



# Panel mount



#### Downstream pressure controller



# Liquids Order Details (Example: KDF-9291 NV 0 00 0)

Measuring range water [l/h]	Valve seat [mm]	Pressure Drop [mbar]	Order no. stainless steel	Connection	Gasket option	Wall- installation	Contact option	Miscellaneous options
0,02 - 0,25	2,8	2	KDF-9291*		<b>V</b> = FPM <b>T</b> = FFKM	<b>0</b> = without <b>W</b> = with	<ul> <li>with 2 m cable</li> <li>M3 = 1 monostable contact</li> <li>N3 = 1 bistable contact</li> <li>with junction box</li> <li>A3 = 1 monostable contact</li> <li>B3 = 1 bistable contact</li> </ul>	pres. contr., valve at output ¼" NPT, FFKM  B = downstream
0,08 - 0,7	2,8	3	KDF-9292*					
0,1 - 1,0	2,8	2	KDF-9279	N = 1/4" NPT R = G 1/4 W = hose connector angular, 90°, for 8 mm hose S = hose connector, straight, for 8 mm hose Y = Special				
0,25 - 2,5	2,8	3	KDF-9280					
0,6 - 6,3	2,8	3	KDF-9281					
1,0 - 10	2,8	5	KDF-9282					
1,5 - 16	2,8	5	KDF-9283					
2,5 - 25	2,8	5	KDF-9284					
4,0 - 40	2,8	5	KDF-9285					
6,0 - 63	2,8	6	KDF-9286**					
10 - 100	2,8	6	KDF-9287*					valve. Please specify in writing
Special range	on request	on request	KDF-92YY					

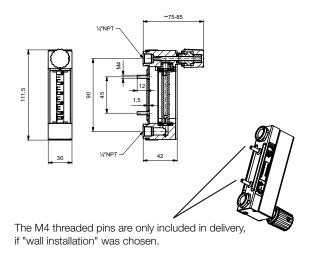
# Gases Order Details (Example: KDG-9288 NV 0 00 0)

Measuring range air*** [NI/h]	Valve seat [mm]	Pressure Drop [mbar]	Order no. stainless steel	Connection	Gasket option	Wall- installation	Contact option	Miscellaneous options
2,0 - 20	2,8	1	KDG-9288*	W = hose connector angular, 90°, for 8 mm hose S = hose connector,	<b>V</b> = FPM <b>T</b> = FFKM	0 - without	00 = without with 2 m cable M3 = 1 monostable contact N3 = 1 bistable contact with junction box A3 = 1 monostable contact B3 = 1 bistable contact	pres. contr., valve at output ¼" NPT, FFKM  B = downstream pres. contr., valve at input ¼" NPT, FFKM
4,0 - 40	2,8	2	KDG-9289*					
5,0 - 50	2,8	1	KDG-9270					
10 - 100	2,8	2	KDG-9271					
12 - 120	2,8	2	KDG-9290*					
25 - 250	2,8	2	KDG-9272					
30 - 350	2,8	2	KDG-9273					
50 - 450	2,8	3	KDG-9274					
60 - 800	2,8	3	KDG-9275					
120 - 1200	2,8	3	KDG-9276					
200 - 2000	2,8	3	KDG-9277**					
300 - 3000	2,8	3	KDG-9278*					
Special range	on request	on request	KDG-92YY					
* not available with contact  ** only available for contacts with limited switching range  *** at 1.2 bar absolute and 20 °C								Y = E. g. without valve. Please specify in writing

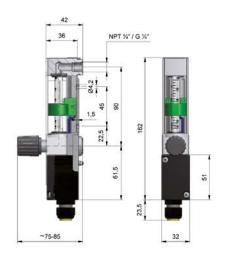


# **Dimensions**

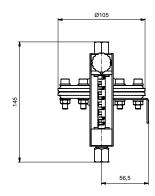
# Standard with needle valve



with contacts and junction box



# with upstream pressure controller



with downstream pressure controller

